

NK-21HE810-M-WKG-EZ

www.koyogiken.co.jp

SPOT REVOLUTION SPOT REVOLUTION

HIGH SPEED
SPOT WELDING TECHNOLOGY
Patent 5199493 5220931 5491560
4780502 5105205 5278880 4487178

MYSLOT

THE copper table - spot welder
from Japan

Aluminum+



features



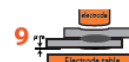
1. clean and strong

no burn, no distortion



2. minimize protrusions

eliminate grinder finishing and keep the work environment clean



3. suitable for coated materials

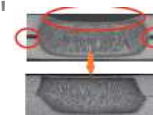
by highly efficient heat generation



coated material

4. eliminate "sheet separation"

keep the product as flat as possible



5. EasySetting selects the optimum parameters

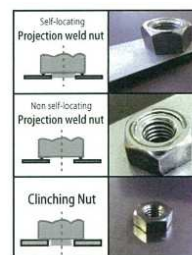
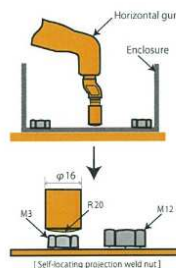
EasyTimer durch Eingabe von „Material“ und „Materialstärke“



6. easy to weld nuts

specifications (NK-21HE810-M-WKG-EZ)

rated capacity:	40 kVA AC380~480V 3 φ 50/60 Hz
welding gun type:	horizontal (H)
maximum current:	H: 24.000 A
electrode force:	H: 3,8 kN
H-gun length:	320 mm
duty cycle:	7 %
table size:	t 20 x 800 x 1.000 mm (water-cooled)
cooling water:	8,5 Litre/min. or more
electrode tip:	Ø13 or Ø16 mm (standard tip as described in ISO 5821 applicable!)
machine size:	(W) 1,300 x (D) 1,815 x (H) 2,145 mm
machine weight	1,030 kg



reference for welding capacity*:

- mild steel (3.2 x 3.2 mm)
- stainless steel (2.5 x 2.5 mm)
- Galvanneal steel (3.2 x 3.2 mm)
- Galvanized steel (2.3 x 2.3 mm)
- Aluminum (2.0 x 2.0 mm)

7. electric power consumption becomes 1/7

heat time completes in 0.75 cycle



Standard > High-Speed Technologie

* above-mentioned materials are slightly different by manufacturer or by country in the process of production - KOYO GIKEN warrants the performance of the product MYSLOT, not warrants those materials and their thickness.

Distributor:

MUNDAN GmbH, Immermannstrasse 65B, 40210 Duesseldorf, Germany

tel.: +49-211-63057-0, fax: +49-211-63057-55, eMail: info@mundan.net, web: www.mundan.net